

Oy Primapoli Ltd Kitulanmäentie 42 FI-63640 RITOLA

2015 2412-CPR-903-02 DoP no 903-1/2015

EN 14080:2013

Glued laminated timber, Strength Class GL 32 h

Adhesive Type I according to EN 301

Spruce: Picea abies

Formaldehyde class: E1

Reaction to fire: Class D-s2,d0

**Durability Class: 4** 

Other information: www.polarlifehaus.com

## **Declaration of Performance**

DoP No: Honkatalot, Polar Life Haus 903-1/2015

- 1. Type of the construction product: Glue-laminated timber
- 2. **Marking of the construction product:** Strength grade marked with strength grade stamp GL32h on each product.
- 3. **Intended use as foreseen by the manufacturer:** Glue-laminated timber to be used as permanent load-bearing structures or as part of them in wooden structures.
- 4. **Name of the manufacturer:** Oy Primapoli Ltd, Kitulanmäentie 42, FI-63640 Ritola, Finland. Home page <a href="https://www.honkatalot.fi">www.honkatalot.fi</a>, <a href="https://www.polarlifehaus.com">www.honkatalot.fi</a>, <a href="https://www.polarlifehaus.com">www.polarlifehaus.com</a>
- 6. Assessment and Verification of Constancy of Performance: AVCP class 1
- **7.** Concerning the declaration of performance of construction products with a harmonised standard: Notified Body (NB) Finotrol Oy, Teollisuuskatu 3-5, 50100 MIKKELI, CPR/Nr. 2412 has performed initial inspection of the manufacturing plant and the internal quality control and conducts continuous surveillance of the internal quality control in accordance with system 1, and has issued a certificate no. 2412-CPR-903-02 concerning the manufacturing plant's quality control.

## 9. Declared performance levels

| Essential characteristics  | Performance   | Harmonised technical specification |
|--|---|------------------------------------|
| Dimensions   | Width: 90240 mm<br>Height: 1701188 mm<br>Length: 425 m  | EN 14080:2013                      |
| Species  | Spruce (Picea abies)  |                                    |
| Mechanical strength in ultimate limit state and long-term bending strength in serviceability limit state | Glue-laminated timber<br>GL32<br>Performance of adhesives<br>in accordance with EN301<br>standard |                                    |
| Density  | Lowest average value of density 390 kg/m³ / EN 13238 (50% RH, 23 °C)                              |                                    |
| Fire resistance  | Class R in accordance with<br>EN 1995-1-2 and Finnish<br>National Annex                           |                                    |
| Reaction to fire   | D-s2, d0  |                                    |
| Release of dangerous substances  | Formaldehyde class E1   |                                    |
| Long-term durability   | Durability class 4 /<br>EN 350  |                                    |

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4:

Signed for and on behalf of the manufacturer

Harri Vainionpää, CEO

Ritola 11.11.2015